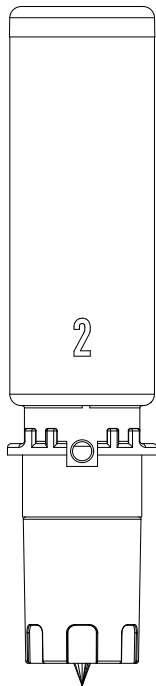


Silhouette Cutting Machine
Supplies Manual

Leather Carving Knife

Manual No. CURIO-TOOL-LCK-M-152



To ensure safe use

CAUTION

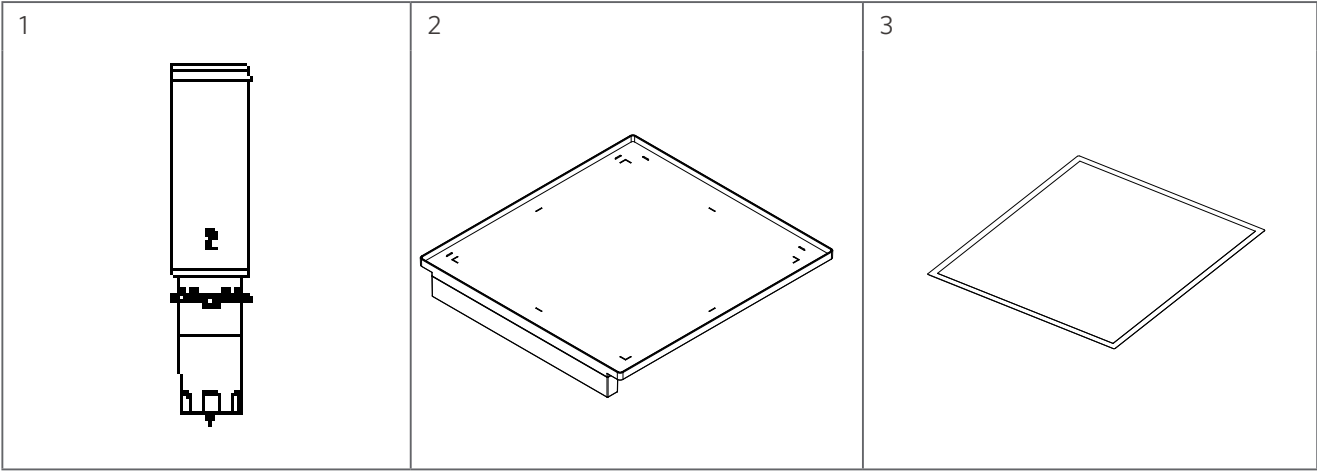
- Please read this manual carefully in advance to use the product safely and correctly.
- The precautions listed in this manual are important for your safety. Always observe these precautions.

Precautions for Use

- For instructions on how to use the cutting machine, refer to the User's Manual in the machine's main unit.
- The Knife will be spinning during the leather carving process. Keep your face away from the machine during the carving process.
- If the media cannot be detected, press the "Thickness Detection Button" when the tool carriage is flat on the leather sheet to set the height of the media.
- When using the Leather Carving Knife, use the "CURIO2 Debris tray" prevent dust from accumulating in the Y-bar rail grooves.
- In order to ensure the carving on your leather sheet, it needs to be softened prior to processing, so distribute water evenly on the leather sheet.
- After processing with a Leather Carving Knife, when peeling the leather sheet from the Double-Sided Adhesive Sheet, peel it off slowly as fiber residue of the back side (floor side) of the leather may remain.
- After processing with a Leather Carving Knife, the Double-Sided Adhesive Sheet for the CURIO2 Debris Tray can be reused. Store it with the release paper attached to prevent dust and other particles from adhering to it.
- If the Double-Sided Adhesive Sheet is left attached for a long period of time, glue may remain on the CURIO2 Debris Tray, so if it will not be used for a while, peel the Double-Sided Adhesive Sheet it.
- The contents of the Supplies Manual are subject to change without notice.

About Leather Carving Knife

The following items (sold separately) are required for Leather Carving Knife processing:



	Product Name	Model Number	Contents
1	Leather Carving Knife	CURIO-TOOL-LCK	1 pc.
2	CURIO2 Debris Tray	CURIO-DEBRIS-TRAY	1 pc., 12in. X 12in. (305 mm x 305 mm)
3	Double-Sided Adhesive Sheets	MEDIA-ADHESIVE-3T	8 Sheets, 8.5in. X 11in. (216mm x 279mm)

Overview

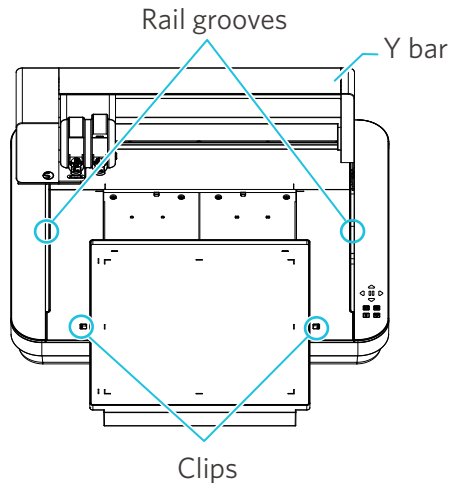
The Leather Carving Knife is a tool that allows you to create three-dimensional engravings on the surface of the leather.

Supported model

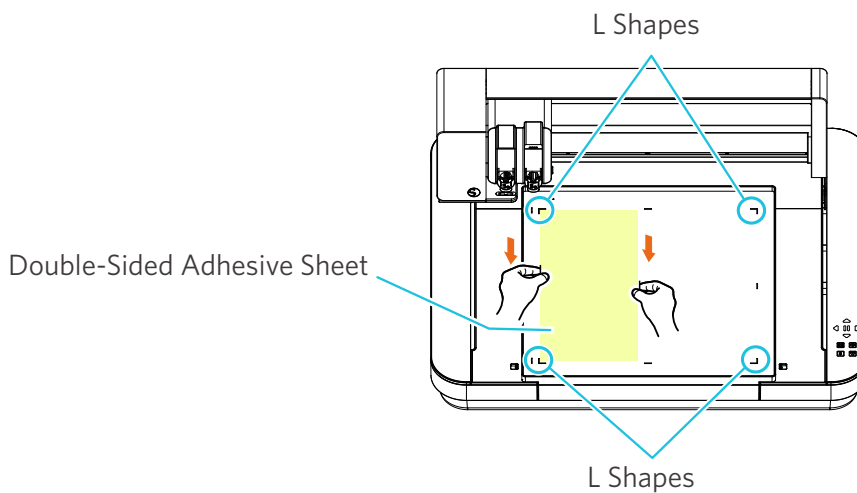
CURIO2

How to set media and install tools

- 1 Remove the CURIO2 Electrostatic Bed Replacement and install the CURIO2 Debris Tray.
 - To change the tray, first slide the clips to the left and right sides of the tray away from the CURIO2 main unit, then pull the CURIO2 Electrostatic Bed Replacement to slide it out.



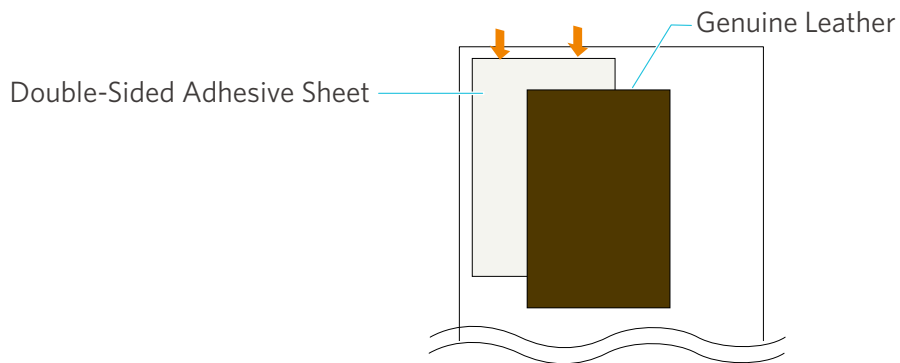
- 2 Place the Double-Sided Adhesive Sheet within the area marked by the L shapes at the 4 corners of the CURIO2 Debris Tray.



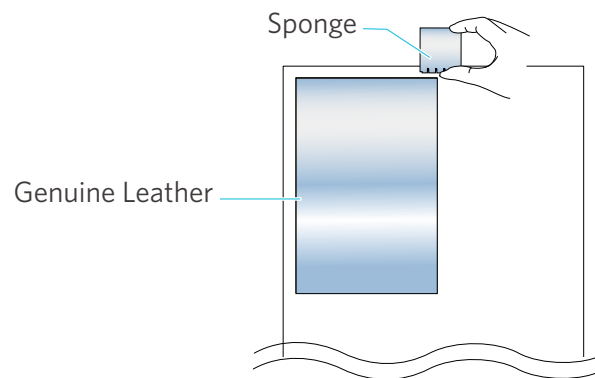
CAUTION

When applying the Double-Sided Adhesive Sheet, apply it so that there is no air trapped inside. If the double-sided tape is floating when the leather is placed on it, the height cannot be detected, which may result in unstable carving.

- 3 Place the leather sheet on the Double-Sided Adhesive Sheet so that there is no air trapped inside.

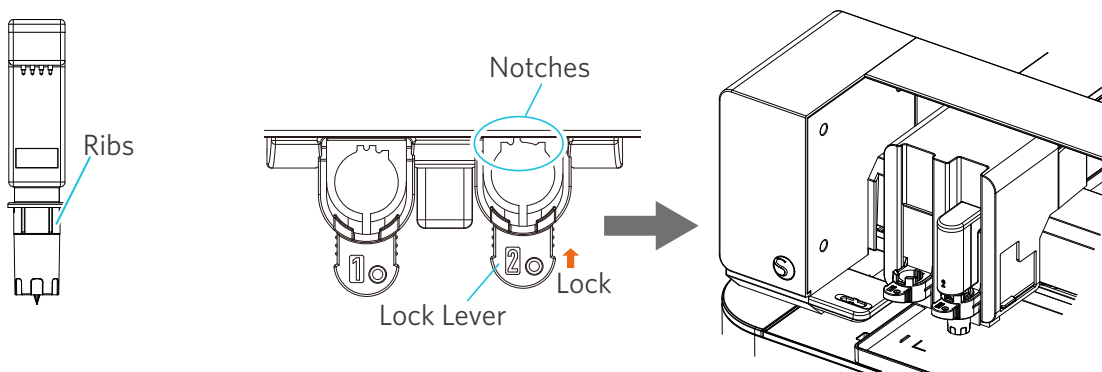


- 4 Wet the surface of the leather sheet with the use of a mister or a sponge soaked in water.



- 5 Align the ribs of the Leather Carving Knife with the notches of Tool Holder 2 and insert the Leather Carving Knife firmly into Tool Holder 2 before pushing the lock lever back to lock the parts into place.

- Be sure to set the Leather Carving Knife into Tool Holder 2.



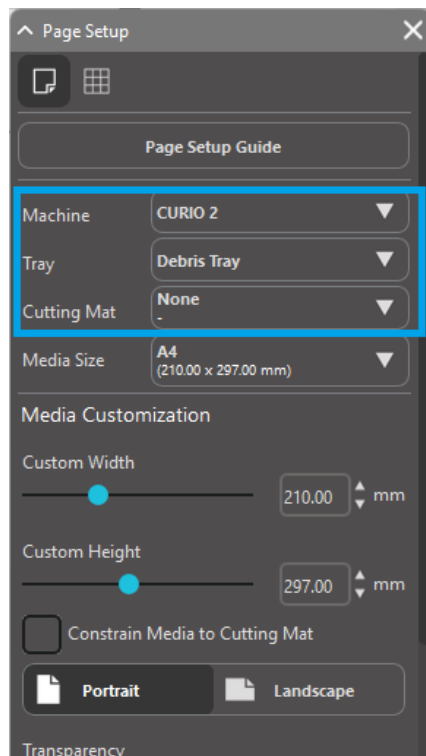
⚠ CAUTION

Cut scraps can fly out of the machine during carving processing. Keep your face away from the machine during carving.

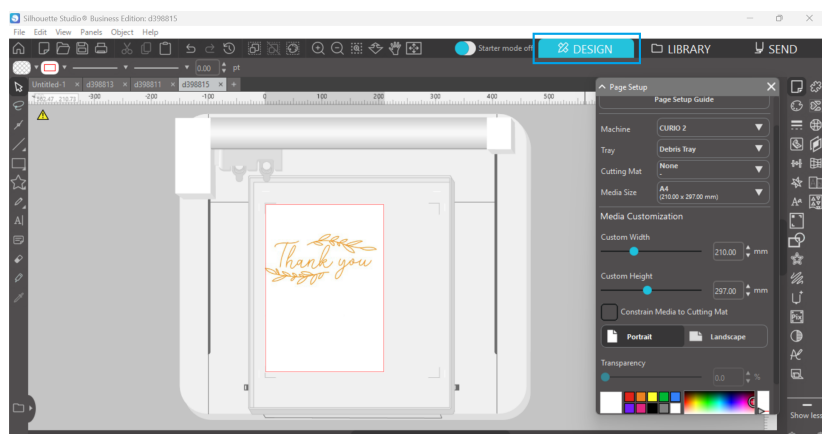
How to set cut conditions in Silhouette Studio

Setup your page

- 1 Set your Page Setup device to [CURIO2], tray as [Debris Tray], Cutting Mat as [None], and Media Size as the media you will be using.

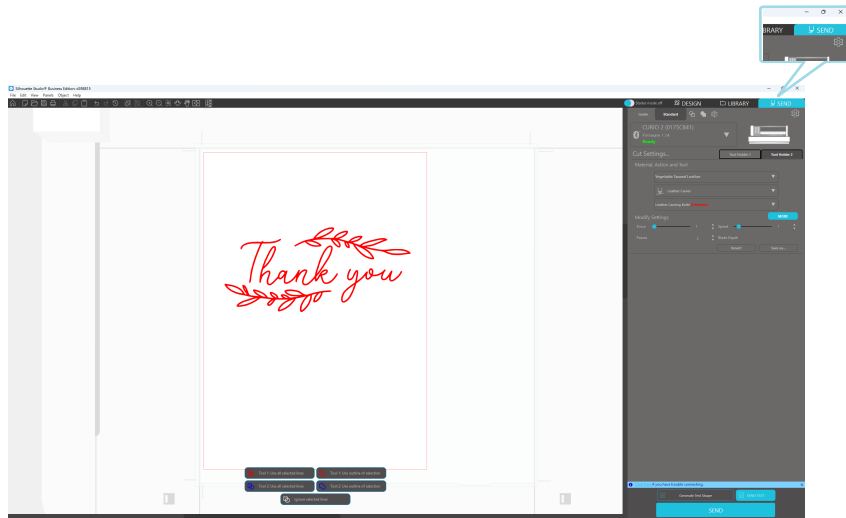


- 2 Place your design.

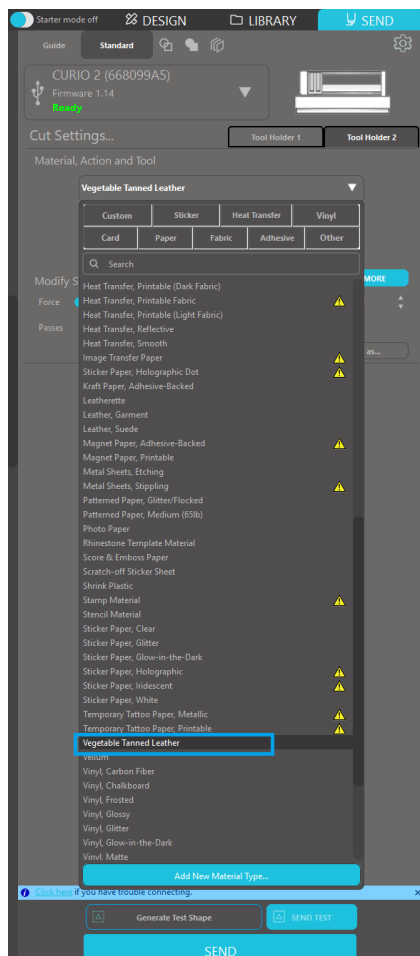


How to select from material

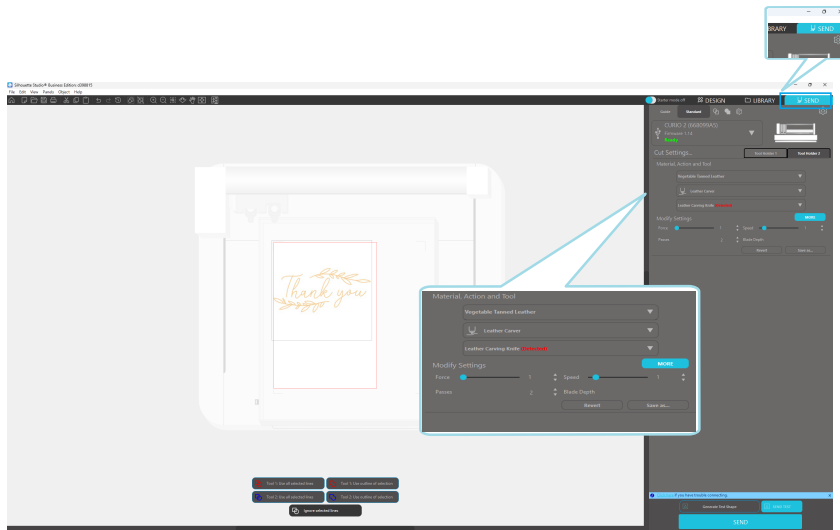
- 1 Go to [Send] Panel.



- 2 Select [Vegetable Tanned Leather] from materials.



- 3 Set your Cut Settings to [Blade Depth: 1], [Speed: 1], [Passes: 1].



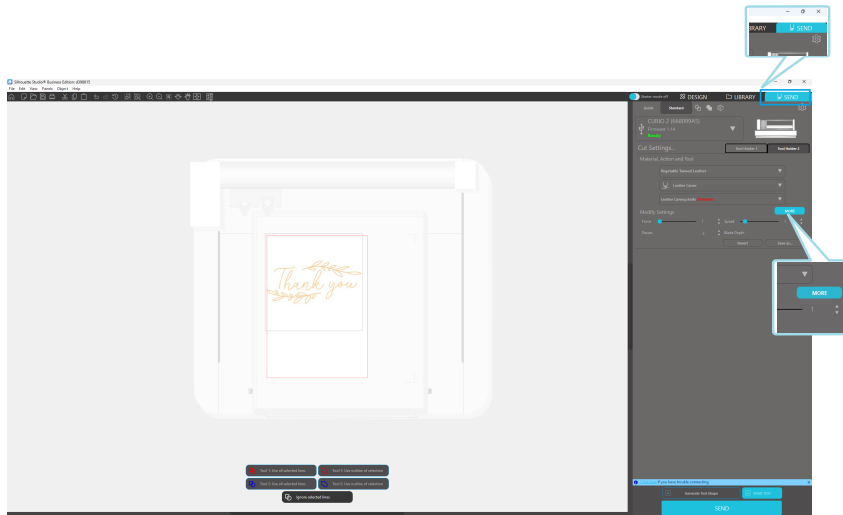
Supplement

This tool is a product designed for processing natural materials such as leather. Due to the nature of natural materials, there may be slight differences in thickness, etc. If this causes a difference in the finished product, we highly recommend adjusting the Cut Settings and other settings accordingly.

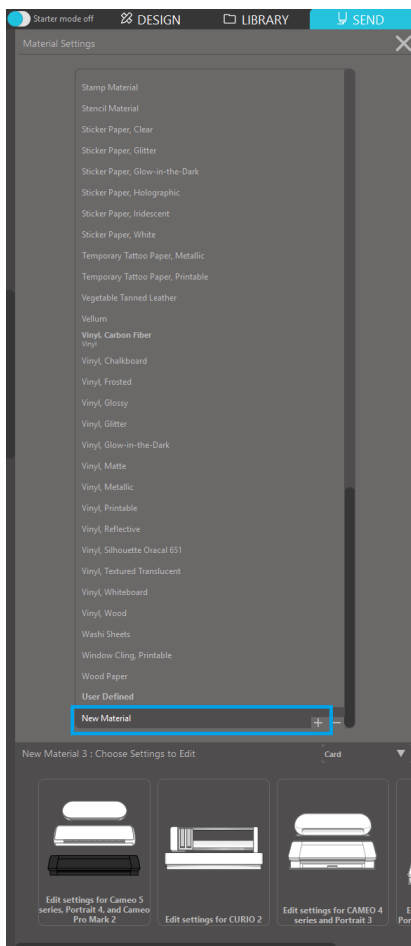
How to set up by adding [New Material]

If you want to create a specific Cut Setting, we recommend the following the steps below to customize your settings.

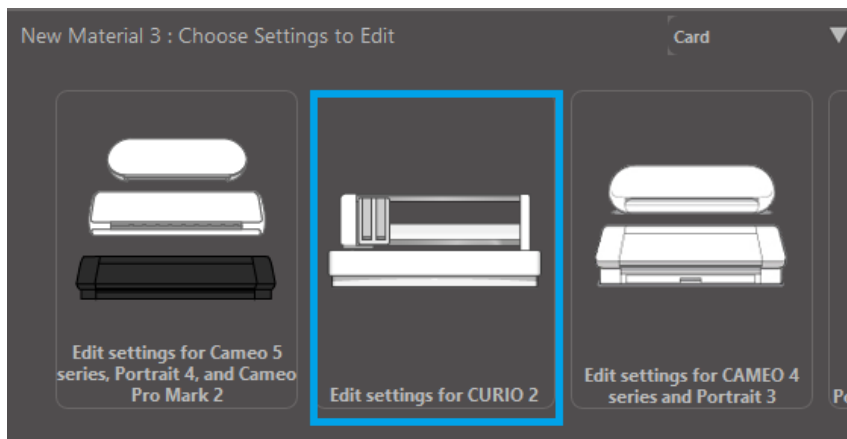
- 1 Go to [Send] Pannel and click [More].



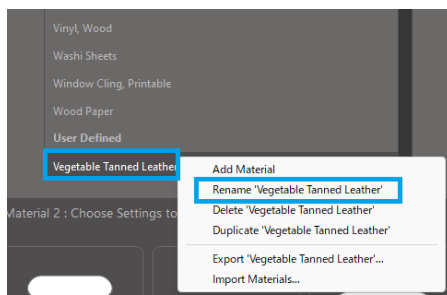
- 2 Select [New Material].



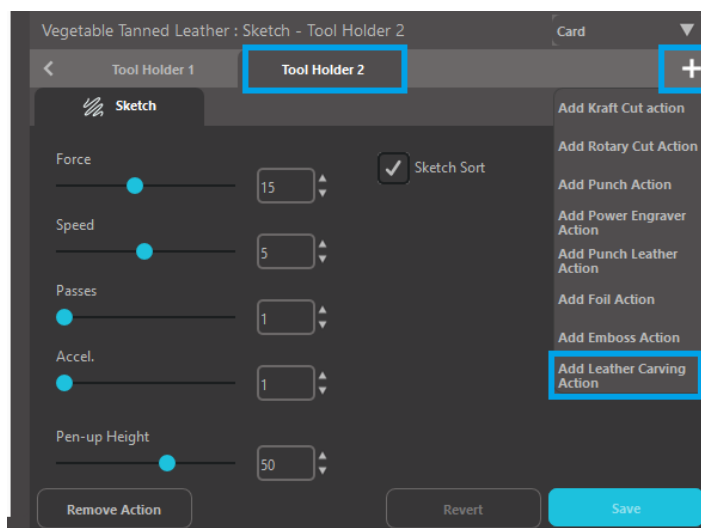
- 3 Select your cutting machine.



- 4 If you want to change the name, right click and select [Rename].



- 5 Click [Tool Holder 2] and [+] in this order and select [Add Leather Carving Action].



Supplement

It is recommended that the cutting conditions be adjusted accordingly from the default Cut settings for [Vegetable Tanned Leather].